CLAIMS

We claim:

1. A control system having a communication conduit and an input module, the input module being operably connected to a condition and responsive to a representative signal thereof, the control system comprising:

an output module operably connected to the communication conduit, the output module having a reflex function to convert the representative signal into a state signal, wherein the output module transmits the state signal onto the communication conduit.

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2. The control system of claim 1 further including a means for configuring the reflex function.

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3. The control system of claim 2 wherein the means for configuring the reflex function is a PC based tool.

4. The control system of claim 1 wherein the communication conduit is a bus.

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- 5. The control system of claim 4 further including a CANopen protocol.
- 6. The control system of claim 1 wherein the communication conduit is a network.

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- 7. The control system of claim 6 further including a CANopen protocol.
- 8. The control system of claim 1 further including a master scanner, the master scanner being operably connected to the communication conduit.

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- 9. A reflexive control system having a communication conduit, the reflexive control system comprising:
 - an input module operably connected to the communication conduit, the

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input module being responsive to a condition having a signal representative thereof, wherein the input module transmits the representative signal onto the communication conduit; and,

an output module operably connected to the communication conduit, the output module having a reflex function to convert the representative signal into a state signal wherein the output module transmits the state signal onto the communication conduit.

- 10. The reflexive control system of claim 9 wherein the input module transmits the representative signal onto the communication conduit in response to a change in the representative signal.
- 11. The reflexive control system of claim 9 further including a master scanner, the master scanner monitors the output of the output module.
- 12. The reflexive control system of claim 11 wherein the master scanner is a programmable logic controller.
- 13. The reflexive control system of claim 11 wherein the master scanner is a field bus coupler.
- 14. The reflexive control system of claim 9 further comprising a means for configuring the reflex function of the output module for integration with the control system.
- 15. The reflexive control system of claim 14 wherein the means for configurating is a PC based configuration tool utilized to configure the reflex action within the output module.
- 16. The reflexive control system of claim 14 further including a master scanner, the master scanner monitors the output of the output module.

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- 17. The reflexive control system of claim 16 wherein the master scanner is a programmable logic controller.
- 18. The reflexive control system of claim 16 wherein the master scanner is a field bus coupler.
- 19. The reflexive control system of claim 16 wherein the master scanner comprises the means for configuring the reflex function of the output module.
- 20. The reflexive control system of claim 19 wherein the master scanner is a programmable logic controller.
- 21. The reflexive control system of claim 9 wherein the communication conduit is a bus comprising CANopen protocol.
- 22. The reflexive control system of claim 9 wherein the reflex function comprises firmware in the output module.
- 23. The reflexive control system of claim 9 further comprising an object dictionary wherein the reflex function is specified in the object dictionary.
- 24. The reflexive control system of claim 23 further including a master scanner for monitoring the output of the output module, the object dictionary is embedded within the master scanner.
- 25. The reflexive control system of claim 24 wherein the master scanner is a programmable logic controller.
- 26. The reflexive control system of claim 9 wherein the communication conduit is a network, the network having a CANopen protocol.
 - 27. A method of controlling a communication system having an input

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module and an output module, both modules being operably connected to a communication conduit, the method comprising the steps of:

sensing a condition, the condition having a signal representative thereof; transmitting the representative signal onto the communication conduit in response to a change in the condition;

receiving the representative signal; converting the representative signal to a state signal; and, transmitting the state signal onto the communication conduit.

- 28. The method of claim 27 further including the step of storing the state signal.
- 29. The method of claim 28 further including the step of monitoring the signal communication of the control system.
- 30. The method of claim 29 further including the step of storing the state signal on a master scanner.
- 31. The method of claim 30 further including the step of initializing the control system.
 - 32. The method of claim 31 wherein initializing the control system comprises the steps of:

configuring a reflex function of the output module; and, assigning an address identifier to the input module and the output module.

- 33. The method of claim 32 wherein configuring the reflex function utilizes a PC based processor.
- 34. The method of claim 27 wherein a reflex function within an output module converts the representative signal to the state signal.

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- 35. The method of claim 27 wherein the communication conduit is a bus.
- 36. The method of claim 35 wherein the bus utilizes a CANopen protocol.
- 37. The method of claim 27 wherein the communication conduit is a network.
- 38. The method of claim 37 wherein the network utilizes a CANopen protocol.